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Vienna / 24.06.2019 / atad

Test Report VN720 155326.1

Application

Testing and classification according to EN 1307 as well as castor chair suitability, suitability for use on stairs, resistance to fraying and antistatic behaviour.

Test Material

"Egetuft 440 AB"

The test material used for testing was made anonymous for laboratory purposes.
A detailed sample list is included in the document.

Issuing

Original Issuing, 24.06.2019
Number Of Included Pages: 9

OETI - Institute for Ecology, Technology and Innovation GmbH

A handwritten signature in blue ink, appearing to read "Hannes Vittek".

Ing. Hannes Vittek
Manager Flooring Technology & Interior Design



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1 Application

Date of Order	Scope of Order
13.05.2019	Summarized test report - EN 1307 Annex B Description Of Specimen - Textile Floor Coverings - EN 1307 Mass Per Unit Area - ISO 8543 Textile Floor Coverings Mass Per Unit Area - ISO 8543 Pile Layer Of Textile Floor Coverings Thickness Of Textile Floor Coverings - ISO 1765 Thickness Wear Layer Of Textile Floor Coverings - ISO 1766 Pile Density - ISO 8543 Number Of Tufts Or Loops - ISO 1763 Suitability For Use On Stairs - EN ISO 12951, Test B (EN 1963, Test B) Basic requirements - EN 1307 - Textile floor covering with cut pile Changes in Appearance - Drum Test - ISO 10361 Method A / ISO 9405 Classification - EN 1307 - Textile floor covering with pile Resistance To Fraying - EN 1814 Castor Chair Suitability Of Textile Floor Coverings - EN 985 Methode A / ISO 9405 Mass Loss - Lisson Pedal Wheel Methode - EN ISO 12951, Test A (EN 1963, Test A) Static Electrical Propensity - Walking Test - ISO 6356

2 Samples

No.	Receipt	Sample Identification
1	21.05.2019	"Egetuft 440 AB"
2	18.06.2019	"Egetuft 440 AB"

(Unless otherwise stated samples are provided by the customer.)

3 Tests Performed / Results

#1 + #2 "Egetuft 440 AB"

Summarized test report EN 1307 Annex B		
• Identification, basic information		
Product name		"Egetuft 440 AB"
Manufacturer / User		EGETAEPPEP A/S
Type of face side		Loop Pile (according to B.2.2: A4)
Manufacturing procedure		Tufted (according to B.2.1: M5)
Backing		Textile Backing (non-woven) (according to B.2.4: S10)
Type of floor covering		Pile Carpet
Base		Non-woven (according to B.2.3: P3)
Colouration		multicolored unpatterned
Dimensions		Rolls
Fibres of pile		100% Polyamide
• Construction		
Total mass	[g/m ²]	2'142
Pile mass above the substrate	[g/m ²]	270
Total thickness	[mm]	7.5
Thickness of pile layer	[mm]	3.1
Surface pile density	[g/cm ³]	0.087
Number of tufts or loops per dm ²		1'811
• Appearance change		
Vetterman-drum test, short time testing		4.0
Vetterman-drum test, long time testing		3.5
• Classification according EN 1307		
Basic requirements		fulfilled
Change in appearance		Class 33
Use class		Class 33
Comfort-Class		LC1
• Additional properties		
Castor chair suitability		suitable for intensive use
Stair suitability		suitable for intensive use
Fraying resistance		resistant to fraying
Body-Voltage, walking test	[kV]	-0.4
Judgement according to EN 14041		antistatic

Description Of Specimen - Textile Floor Coverings EN 1307 <ul style="list-style-type: none"> • Manufacturing procedure • Structure of face side • Base • Coloration of face side • Type of backing • Type of fibres at face side • Dimensions • Description according to standard 	<p style="text-align: center;">tufted Loop pile Non-woven multicolored unpatterned Textile Backing (non-woven) 100% Polyamide Rolls Floor covering with pile</p>
Mass Per Unit Area ISO 8543 Textile Floor Coverings <ul style="list-style-type: none"> • Number of specimen • Conditioning <ul style="list-style-type: none"> Temperature [°C] Air humidity [%] • Total mass <ul style="list-style-type: none"> Mean value [g/m²] Coefficient of variation [%] Confidence intervall (95%) abs. width [g/m²] 	<p style="text-align: center;">4 20 65 2'142 1.3 44</p>
Mass Per Unit Area ISO 8543 Pile Layer Of Textile Floor Coverings <ul style="list-style-type: none"> • Number of specimen • Conditioning <ul style="list-style-type: none"> Temperature [°C] Air humidity [%] • Total mass of pile <ul style="list-style-type: none"> Mean value [g/m²] Coefficient of variation [%] Confidence intervall (95%) abs. width [g/m²] 	<p style="text-align: center;">4 20 65 270 3.5 15</p>
Thickness Of Textile Floor Coverings ISO 1765 <ul style="list-style-type: none"> • Number of specimen • Conditioning <ul style="list-style-type: none"> Temperature [°C] Air humidity [%] • Thickness <ul style="list-style-type: none"> Mean value [mm] Coefficient of variation [%] Confidence intervall (95%) abs. width [mm] 	<p style="text-align: center;">4 20 65 7.5 1.8 0.2</p>

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<p>Thickness Wear Layer Of Textile Floor Coverings ISO 1766</p> <ul style="list-style-type: none"> • Number of specimen • Conditioning <ul style="list-style-type: none"> Temperature [°C] Air humidity [%] • Shearing methode • Thickness of wear layer <ul style="list-style-type: none"> Mean value [mm] Coefficient of variation [%] Confidence intervall (95%) abs. width [mm] 	<p style="text-align: right;">4</p> <p style="text-align: right;">20</p> <p style="text-align: right;">65</p> <p style="text-align: right;">3</p> <p style="text-align: right;">3.1</p> <p style="text-align: right;">3.5</p> <p style="text-align: right;">0.2</p>
<p>Pile Density ISO 8543</p> <ul style="list-style-type: none"> • Pile material • Density of pile material [g/cm³] • Mass of pile per unit area [g/cm²] • Thickness of pile layer [mm] • Surface pile density [g/cm³] • Relative surface pile density [%] 	<p style="text-align: right;">100% Polyamide</p> <p style="text-align: right;">1.14</p> <p style="text-align: right;">270</p> <p style="text-align: right;">3.1</p> <p style="text-align: right;">0.087</p> <p style="text-align: right;">7.6</p>
<p>Number Of Tufts Or Loops ISO 1763</p> <ul style="list-style-type: none"> • Number of specimen • Number of tufts or loops / 10 cm <ul style="list-style-type: none"> Longitudinal direction Cross direction • Number of tufts or loops per dm² • Number of tufts or loops per m² 	<p style="text-align: right;">4</p> <p style="text-align: right;">45.5</p> <p style="text-align: right;">39.8</p> <p style="text-align: right;">1'811</p> <p style="text-align: right;">181'100</p>
<p>Fibrebind EN ISO 12951, Test C (EN 1963, Test C)</p> <ul style="list-style-type: none"> • Number of specimen • Duration [cycles] • Appearance change compared to photostandard 	<p style="text-align: right;">4</p> <p style="text-align: right;">400</p> <p style="text-align: right;">better</p>

<p>Basic requirements EN 1307 - Textile floor covering with loop pile</p> <ul style="list-style-type: none"> • Fibre bind - Loop pile - EN 1963 Methode C • Basic requirements 	<p style="text-align: center;">better fulfilled</p>																																																						
<p>Changes in Appearance - Drum Test ISO 10361 Method A / ISO 9405</p> <ul style="list-style-type: none"> • Used scale • Appearance change 5'000 cycles (if dominant: attribute) <table border="0" style="width: 100%;"> <tr> <td style="width: 40%;">Assessor 1</td> <td style="width: 15%;">[grade]</td> <td style="width: 45%; text-align: right;">4.0</td> </tr> <tr> <td>Assessor 2</td> <td>[grade]</td> <td style="text-align: right;">4.0</td> </tr> <tr> <td>Assessor 3</td> <td>[grade]</td> <td style="text-align: right;">4.0</td> </tr> <tr> <td>Median</td> <td>[grade]</td> <td style="text-align: right;">4.0</td> </tr> <tr> <td>Mean value</td> <td>[grade]</td> <td style="text-align: right;">4.0</td> </tr> </table> • Index of colour change 5'000 cycles <table border="0" style="width: 100%;"> <tr> <td style="width: 40%;">Assessor 1</td> <td style="width: 15%;">[grade]</td> <td style="width: 45%; text-align: right;">4-5</td> </tr> <tr> <td>Assessor 2</td> <td>[grade]</td> <td style="text-align: right;">4-5</td> </tr> <tr> <td>Assessor 3</td> <td>[grade]</td> <td style="text-align: right;">4-5</td> </tr> <tr> <td>Median</td> <td>[grade]</td> <td style="text-align: right;">4-5</td> </tr> </table> • Appearance change 20'000 cycles (if dominant: attribute) <table border="0" style="width: 100%;"> <tr> <td style="width: 40%;">Assessor 1</td> <td style="width: 15%;">[grade]</td> <td style="width: 45%; text-align: right;">3.5</td> </tr> <tr> <td>Assessor 2</td> <td>[grade]</td> <td style="text-align: right;">3.5</td> </tr> <tr> <td>Assessor 3</td> <td>[grade]</td> <td style="text-align: right;">3.5</td> </tr> <tr> <td>Median</td> <td>[grade]</td> <td style="text-align: right;">3.5</td> </tr> <tr> <td>Mean value</td> <td>[grade]</td> <td style="text-align: right;">3.5</td> </tr> </table> • Index of colour change 20'000 cycles <table border="0" style="width: 100%;"> <tr> <td style="width: 40%;">Assessor 1</td> <td style="width: 15%;">[grade]</td> <td style="width: 45%; text-align: right;">4</td> </tr> <tr> <td>Assessor 2</td> <td>[grade]</td> <td style="text-align: right;">4</td> </tr> <tr> <td>Assessor 3</td> <td>[grade]</td> <td style="text-align: right;">3-4</td> </tr> <tr> <td>Median</td> <td>[grade]</td> <td style="text-align: right;">4</td> </tr> </table> • Damages by treatment 	Assessor 1	[grade]	4.0	Assessor 2	[grade]	4.0	Assessor 3	[grade]	4.0	Median	[grade]	4.0	Mean value	[grade]	4.0	Assessor 1	[grade]	4-5	Assessor 2	[grade]	4-5	Assessor 3	[grade]	4-5	Median	[grade]	4-5	Assessor 1	[grade]	3.5	Assessor 2	[grade]	3.5	Assessor 3	[grade]	3.5	Median	[grade]	3.5	Mean value	[grade]	3.5	Assessor 1	[grade]	4	Assessor 2	[grade]	4	Assessor 3	[grade]	3-4	Median	[grade]	4	<p style="text-align: center;">ISO – A</p>
Assessor 1	[grade]	4.0																																																					
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Assessor 3	[grade]	3-4																																																					
Median	[grade]	4																																																					
<p>Classification EN 1307 - Textile floor covering with pile</p> <ul style="list-style-type: none"> • Appearance change - short time test [grade] 4.0 • Appearance change - long time test [grade] 3.5 • Level of use classification Class 33 • Comfort-Class LC1 	<p style="text-align: center;">none</p>																																																						

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<p>Castor Chair Suitability Of Textile Floor Coverings EN 985 Methode A / ISO 9405</p> <ul style="list-style-type: none"> • Castors • Specimen fixation • Used scale • Appearance change 5'000 cycles (if dominant: attribute) <ul style="list-style-type: none"> Assessor 1 [grade] 3.0 Assessor 2 [grade] 3.0 Assessor 3 [grade] 3.0 Median [grade] 3.0 Mean value [grade] 3.0 • Index of colour change 5'000 cycles <ul style="list-style-type: none"> Assessor 1 [grade] 3-4 Assessor 2 [grade] 4 Assessor 3 [grade] 3-4 Median [grade] 3-4 • Appearance change 25'000 cycles (if dominant: attribute) <ul style="list-style-type: none"> Assessor 1 [grade] 2.0 Assessor 2 [grade] 2.0 Assessor 3 [grade] 2.0 Median [grade] 2.0 Mean value [grade] 2.0 • Index of colour change 25'000 cycles <ul style="list-style-type: none"> Assessor 1 [grade] 3 Assessor 2 [grade] 3-4 Assessor 3 [grade] 3 Median [grade] 3 • Damages by treatment none • Castor chair index 2.8 • Castor chair suitability suitable for intensive use 	<p style="text-align: center;">Type H double sided adhesive tape ISO - A</p>
<p>Suitability For Use On Stairs EN ISO 12951, Test B (EN 1963, Test B)</p> <ul style="list-style-type: none"> • Number of specimen 4 • Median of appearance change in the edge area [grade] low • Assessment suitable for intensive use 	

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<p>Static Electrical Propensity - Walking Test ISO 6356</p> <ul style="list-style-type: none"> • Number of specimen • Testing climate <ul style="list-style-type: none"> Temperature [°C] Air humidity [%] • Underlay • Sole-material • Pretreatment • Body-Voltage supplied condition <ul style="list-style-type: none"> 1. Measurement [kV] 2. Measurement [kV] 3. Measurement [kV] Mean value [kV] • Judgement according to EN 14041 	<p style="text-align: center;">1</p> <p style="text-align: center;">23</p> <p style="text-align: center;">25</p> <p style="text-align: center;">rubber on metal</p> <p style="text-align: center;">XS-664P Neolite</p> <p style="text-align: center;">none</p> <p style="text-align: center;">- 0.3</p> <p style="text-align: center;">- 0.4</p> <p style="text-align: center;">- 0.4</p> <p style="text-align: center;">- 0.4</p> <p style="text-align: center;">antistatic</p>
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#2 "Egetuft 440 AB"

<p>Resistance To Fraying EN 1814</p> <ul style="list-style-type: none"> • Number of specimen • Kind of test sample • Description of cut edge after treatment • Delamination • Fraying • Tuft loss / sprouting • Thread puller • Release of fibers from the pile material • Assessment 	<p style="text-align: center;">4</p> <p style="text-align: center;">sheet material</p> <p style="text-align: center;">not occurred</p> <p style="text-align: center;">not occurred</p> <p style="text-align: center;">not occurred</p> <p style="text-align: center;">not occurred</p> <p style="text-align: center;">not occurred</p> <p style="text-align: center;">resistant to fraying</p>
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4 Remarks

Period of Validity

There are no regulations concerning duration of validity in the individual test standards. As the results of the examinations refer only to the submitted and examined samples, the report is valid for these for an unlimited period. A period of validity specified as part of an expert evaluation is in the discretion of the consultant or OETI. The applicability of results and expert evaluations for materials not tested is in the responsibility of the applicant. Whereby an apportionment of results as well as any specified period of validity can only be done for identically constructed products and only as long as the product is produced unchanged. Possible national or international restrictions concerning the terms of usability of test and classification reports have to be considered; this is not the responsibility of the test laboratory.

Sample Material

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End of Report