



Report 75598 Test Report



Applicant

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Reference

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Application

Determination according to the classification criteria of EN 1307 as well as castor chair suitability, suitability for using on stairs, resistance to fraying and static electrical propensity.

Test Material

"Highline 80/20 1900 AB"

Material used in testing was anonymized for laboratory purposes. A detailed sample list is contained in the report.

Issuing and Signatures

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1 Order

1.1 Chronology

<i>Date</i>	<i>Received</i>	<i>Order</i>
2015-01-26	2015-01-28	Determination according to the classification criteria of EN 1307 as well as castor chair suitability, suitability for using on stairs, resistance to fraying and static electrical propensity.

1.2 Samples

<i>No.</i>	<i>Received</i>	<i>Sample Identification</i>
1	2015-01-28 (1)	"Highline 80/20 1900 AB"

(1) Samples provided by the customer. (2) Sample drawn by ÖTI.



2 Findings / Tests performed

2.1 Description of specimen

Description of specimen according to ISO 2424

Test results

Tested sample: 1

Manufacturing procedure:	Tufted
Type of face side:	Cut pile
Type of base:	Non-woven fabric
Type of backing:	Textile backing
Type of coloration / pattern:	Patterned
Type of fibres at face side *):	80 % Wool 20 % Polyamide (according to the applicant)
Dimensions:	Rolls
Type of floor covering:	Pile carpet

*) According to the current version of the relevant European Directives, fibre materials with a mass percentage of < 2 % are not specified

The submitted specimen is a pile carpet according to EN 1307.

2.2 Determination of mass per unit and pile mass per unit area

Test conditions

According ISO 8543 accr.)

Test atmosphere: 20° C / 65 % rel. humidity

Type of shearing apparatus: Sharp pointed knife

Number of samples: 4

Test results

Tested sample: 1

	mass per unit area	pile mass per unit area
Mean value	3324 g/m²	1529 g/m²
Coefficient of variation	1.8 %	2.4 %
Confidence interval (P = 95 %) absolute width	± 96 g/m ²	± 59 g/m ²

Note:

The pile mass per unit area of pile carpets represents the mass over the carpet-ground which can be sheared with the sharp pointed knife. If other procedures are consulted for the shearing of the pile material, then is to be counted on deviating results. The pile mass per unit area should not be confounded with the pile weight.



2.3 Determination of thickness and thickness of wear layer

Test conditions

Testing according

Determination of thickness according to ISO 1765 accr.)

Determination of thickness of wear layer according to ISO 1766 accr.)

Test atmosphere: 20° C / 65 % rel. humidity

Shearing method: Sharp pointed knife

Number of samples: 4

Test results

Tested sample: 1

	total thickness	thickness of wear layer
Mean value	12.5 mm	8.9 mm
Coefficient of variation	0.7 %	0.7 %
Confidence interval (P = 95 %) absolute width	± 0.2 mm	± 0.1 mm

2.4 Calculation of surface pile density and pile fibre volume ratio

Test conditions

The calculation was made according ISO 8543 accr.) with integration of the following test results:

Pile material	80 % Wool, 20 % Polyamide
Density of pile material	1.28 g/cm ³
Mass of pile per unit area	1529 g/m ²
Thickness of above the substrate pile	8.9 mm

Test results

Tested sample: 1

Surface pile density	0.172 g/cm ³
Relative surface pile density	13.4 %

2.5 Determination of number of tufts or loops

Test conditions

According to ISO 1763 accr.)

Test results

Tested sample: 1

Number of tufts or loops / 10 cm	in length direction:	51.3
	in cross direction:	31.9
Number of tufts or loops per dm ² :		1636
Number of tufts or loops per m ² :		163600



2.6 Determination of fibre bind using a modified martindale machine

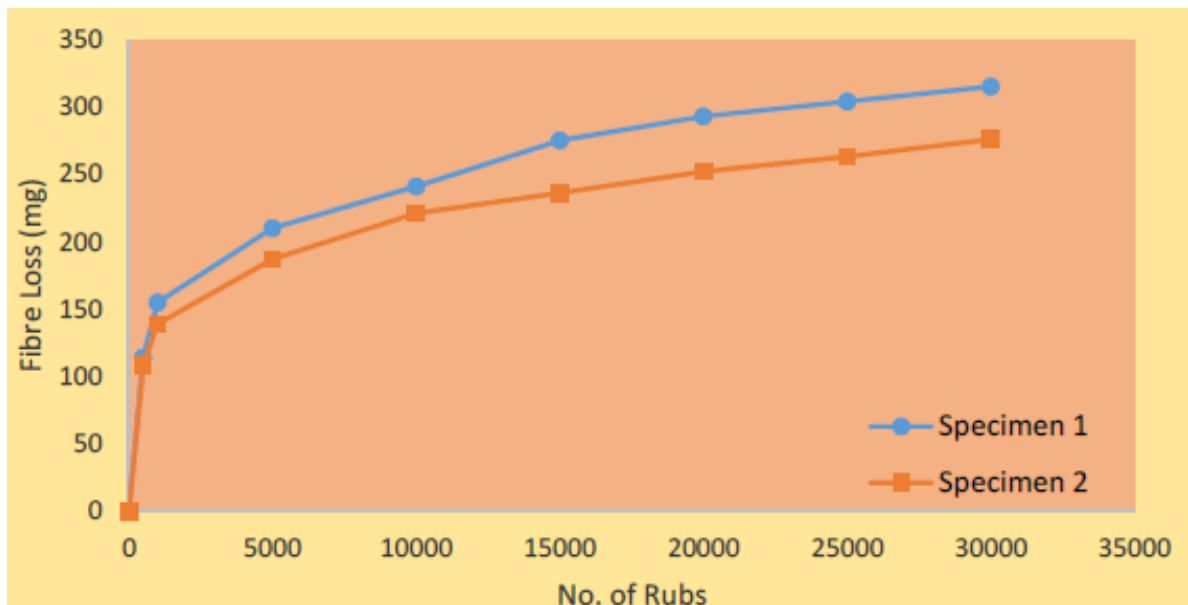
Test conditions

According to ISO 11856:2014
Test atmosphere: 20° C / 65 % rel. humidity
Number of samples: 4
Abrasion load: 795g (corresponds 12 kPa)
Test laboratory: BTTG – 25/06426/02/15

Test results

Number of rubs	Total weight loss [mg]		
	Specimen 1	Specimen 2	Mean value
500	114	108	111
1,000	155	139	147
5,000	210	187	199
10,000	241	221	231
15,000	275	236	256
20,000	293	252	273
25,000	304	263	284
30,000	315	276	296

Fibre Shedding



	Fibre loss per rub (Between 10000 and 30000 rubs)
Specimen 1	0.0037 mg
Specimen 2	0.0028 mg
Mean value	0.0033 mg



2.7 Determination of the basic requirements of textile floor coverings

Test conditions

According to EN 1307:2014 akkr.)

Test results

Tested sample: 1

	Basic requirements	Test results
Colour fastness to ^{a)}		
♦ Light	≥ 5 (natural fibres ≥ 4)	Conformity has to be declared by the manufacturer for each colour
♦ Rubbing		
- dry	≥ 3-4	
- wet	≥ 3	
♦ Water – Change in colour		
- plain carpets	≥ 3-4	
- patterned carpets	≥ 4	
♦ Water – staining		
- all carpets	≥ 2-3	

^{a)} Conformity has to be declared by the manufacturer for each colour.

Fibre bind for carpets ≥ 80 % natural fibres		
♦ Loss of weight	< 250 mg each 10 000 T	< 250 mg

Judgement

The tested material **fulfills** the basic requirements of pile carpets according to EN 1307.



2.8 Determination of changes in appearance – Drum Test

Test conditions

According to EN 1307 and ISO/TR 10 361 ^{accr.})
Assessment according EN 1471
Number of drum revolutions: 5 000 and 22 000
Number of specimens: 1

Test results

Tested sample: 1

	5 000 revolutions	22 000 revolutions
Index of appearance change (median)	3.5	3.0
Index of colour change (median)	3 – 4	2
Main reasons for change	colour	colour, structure
Index after colour correction (median)	3.5	3.0
Index after colour correction (mean)	3.3	2.8
Damages by the treatment	none	

Assessment indices: Index 1 – high change, Index 5 – no change



2.9 Classification of textile floor coverings

Test conditions

According to EN 1307:2014 accr.)

Test results

Tested sample: 1

Index of appearance change according to ISO 10361	♦ Short time test	3.5
	♦ Long time test	3.0
Pile density *)		0.172 g/cm ³

*) only required for class 32 for textile floor coverings with ≥ 80% natural fibers.

Classification

Change in appearance	Class 33
Overall use class	Class 33
Luxury rating class	LC 5

Explanation:

Textile floor coverings are classified to their suitability in different use classes. The tested and mentioned characteristics used to describe the use behaviour in dependence to the intensity of use. The different use classes are described as followed:

Domestic		Commercial	
Class	Use intensity	Class	Use intensity
21	light	31	light
22	medium	32	medium
23	heavy	33	heavy

Textile floorcoverings are classified into following luxury rating classes.

Luxury rating class	"luxury value"
LC 1	plain
LC 2	good
LC 3	high
LC 4	luxurious
LC 5	prestige



2.10 Determination of the castor chair suitability of textile floor coverings

Test conditions

According to EN 985, Method A ^{accr.})

Test apparatus: castor chair test equipment, Typ: Feingerätebau Baumberg

Castors: according EN 985

Test results

Tested sample: 1

Test duration	change of attribute	Index of colour change *)	Index of appearance change *)
5 000 revolutions	colour, structure	3	2.5
25 000 revolutions	colour, structure	1 - 2	2.0
Castor chair index (r)	2.4		

*) Note: Index 1 - high change / Index 5 - no change

Damages by the treatment: none

Classification

According the specifications of **EN 1307** the specimen can be classified as:

"suitable for intensive use"

2.11 Classification of the suitability for use on stairs

Test conditions

According to EN 1963; Test methode B: nosing test ^{accr.})

Test results

Tested sample: 1

Appearance change*) in the edge area	low appearance change
---	------------------------------

*)complete mean

Classification

According to EN 1307 the specimen can be classified as suitable

"for intensive use"

Note: A workmanlike construction of the stair nose with a rounding radius of at least 10 mm is presupposed to the judgement.



2.12 Determination of the resistance to fraying

Test conditions

Testing according to EN 1814 accr.)

Number of test samples: 4

Kind of test sample: Sheet materials

Test results

Tested sample: 1

Description of cut edge after treatment:

Delamination	not occurred
Fraying	not occurred
Tuft loss / sprouting	not occurred
Thread puller	not occurred
Release of fibers from the pile material	not occurred
No change	accurate

Judgement

The tested specimen can be classified as **resistant to fraying**.

2.13 Assessment of static electrical propensity – walking test

Test conditions

According to ISO 6356 accr.)

Testing atmosphere: 23 °C / 25 % rel. humidity

Base plate: Isolating rubber mat on metal plate

Sole-material: XS-664P Neolite

Pretreatment: none

Test results

Tested sample: 1

Supplied condition			
Measurement 1	Measurement 2	Measurement 3	Mean value
+ 0.3 kV	+ 0.3 kV	+ 0.3 kV	+ 0.3 kV

Judgement

The tested sample in supplied condition can be classified as **antistatic** according EN 14041:2004.



2.1 Summarized test report

According to EN 1307:2014^{accr.}, Annex B

Identification, basic information	
Productname	"Highline 80/20 1900 AB"
Date	2015-02-25
Manufacturer / User	EGETAEPER A/S
Type of face side	Cut pile (reference according to B.2.2: A1)
Manufacturing procedure	Tufted (reference according to B.2.1: M5)
Backing	Textile backing (reference according to B.2.4: S10)
Type of floor covering	Pile carpet
Base	Non-woven fabric (reference according to B.2.3: P3)
Colouration	Multicoloured patterned (reference according to B.2.5: C2)
Fibres of pile	80 % Polyamide, 20 % Wool (according to the applicant)
Total mass	3324 g/m ²
Pile mass above the substrate	1529 g/m ²
Total thickness	12.5 mm
Pile height	8.9 mm
Surface pile density	0.172 g/cm ³
Number of tufts or loops	1636 /dm ²
Vettermann-drum test, short time testing	3.5
Vettermann-drum test, long time testing	3.0
Basic requirements	fulfilled
Use class	
Classification of change in appearance	Class 33
Level of use classification	Class 33
Comfort-Class	LC5
Additional properties	
Castor chair suitability	suitable for intensive use
Stair suitability	suitable for intensive use
Body voltage from the walk test	+ 0.3 kV
Resistance to fraying	resistant to fraying



3 Remarks

Validity

There are no regulations concerning duration of validity in the individual test standards. As the results of the examinations refer only to the submitted and examined samples, the report is valid for these for an unlimited period. A period of validity specified as part of an expert evaluation is in the discretion of the consultant or the ÖTI.

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In this report test conditions of individual accredited test procedures are marked with *accr.*)

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