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Test Report No. 411899-02

1 Procedure

Order.....Sound absorption according to
EN ISO 354:2003
Impact sound transmission according to EN ISO
10140:2010
Sample designation.....epoca profile mod350
Order byEgetaepper A/S
Date of order14th November 2011
Your referenceL. Ormstrup
TFI reference number.....11-11-0156
Test official at TFI.....Dipl.-Ing. Sophia Gelderblom, extension -134

2 Short sample description

Product typetextile floor covering
Type of manufacturewoven
Type of surfaceloop pile
Colouring / patterningwith tonal effect
Fibre composition of use surfacenot tested
Colourbrown, white
Type of backingneedled fleece backing

3 Test results

According to EN ISO 354:2003 the tested specimen of the aforementioned product has a calculated sound absorption coefficient α_w of 0,20 (- - -) (annex SA).

According to EN ISO 140-8:1998 the tested specimen of the aforementioned product has an acoustical insulation from impact noise of 16 dB (annex TS).

4 Annexes

The individual results as well as type and extent of the tests can be found in the following annexes:

Sound Absorption	SA 411899-02
Impact Sound Insulation	TS 411899-02

The annexes marked ^a are based on tests accredited according to EN ISO/IEC 17025.

Aachen, 18.01.2012



Dr. Ernst Schröder

The present document is provided with a qualified electronic signature and is valid without autograph signature.

The present test report is established to the best of our knowledge. Only the entire report shall be reproduced. Under no circumstances, extracts shall be used. Furthermore, we apply the "General Terms and Conditions for the Execution of Contracts" of the Textiles & Flooring Institute GmbH, also with regard to the order execution.

Annex SA – Sound Absorption

1 Procedure

Sample designation.....epoca profile mod350

TFI reference number..... 11-11-0156

Testing period 19th December 2011

The product identification characteristics can be found on the first page of the test report, respectively in annex KM.

2 Test method

Sound absorption according to EN ISO 354:2003

The standard describes a method to measure the sound absorption level in a room.

3 Remarks

Additionally, the practical and the calculated sound absorption levels according to EN ISO 11654-2:1997-07 are indicated.

The test was carried out by a subcontractor.

4. Test results

Enclosure SA

Sound absorption

ISO 354 : 2003

Page 2 of 4

Measurement of sound absorption in a reverberation room

Tested material: **article: epoca profile mod350**

Test room: reverberation room, Hauptstraße 133, 52 477 Alsdorf

Test area: 12,0 m²

Test method: method of reverberation room

Date of test: 19.12.2011

Description of the test material:

Total thickness: **5,0 mm**

Mass / area: **2,50 kg/m²**

laid loose on the floor of the reverberation room

Dimension of the test area:

length: 3,84 m

width: 3,00 m

Reverberation room:

Basic plan: trapezoid

Volume: 211 m³

Temperature: 20 °C

Humidity: 65 %

f / Hz	125	250	500	1000	2000	4000
α_s	0,00	0,03	0,10	0,27	0,15	0,10

Surface areas of reverberation room: 213 m²

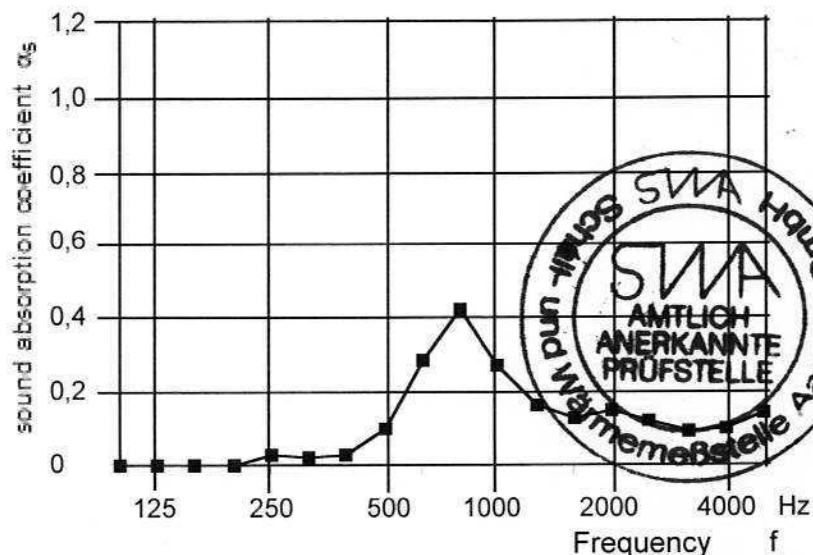
Surface areas of reflectors in reverberation room: 54,5 m²

Reflectors:

6 Alu panels of 1,0 m/ 2,0 m

7 Plywood panels of 1,5 m/ 1,3 m

1 Alu panels of 1,8 m/ 0,9 m



Test sound: third-octave noise

Reception filter: third-octave

Test report no.:

411 899

Aachen

22.12.2011

SWA Schall- und Wärmemeßstelle Aachen GmbH

(Dipl.-Ing. A. Siebel)

Soundabsorber for the application in buildings - valuation of sound absorption
 Sound absorption of DIN EN ISO 11654 : 1997- 07

Tested material: **article: epoca profile mod350**

Test room: reverberation room, Hauptstraße 133, 52 477 Alsdorf

Test area: 12,0 m²

Test method: method of reverberation room

Date of test: 19.12.2011

Description of the test material:





Total thickness: **5,0 mm**

Mass / area: **2,50 kg/m²**

laid loose on the floor of the reverberation room

frequency - range
of the "shapeindi-
cators"

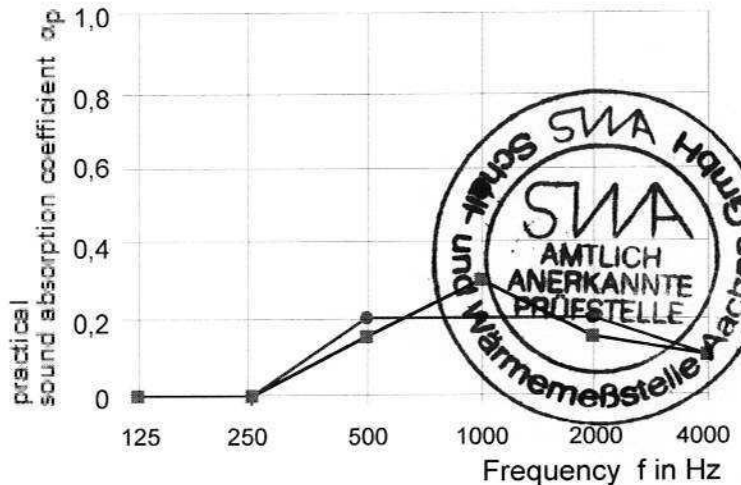
Frequency in Hz	actical sound absorption coefficient
125	0,00
250	0,00
<u>500</u>	<u>0,15</u>
M 1000	0,30
H 2000	0,15
H 4000	0,10

Results:  
 Relation - curve:  

Reverberation room:
 Basic plan: trapezoid
 Volume: 211 m³
 Temperature: 20 °C
 Humidity: 65 %

Surfaces areas of
 reverberation
 room: 213 m²

Surfaces areas of
 reflectors in reverberation
 room: 54,5 m²



Evaluated sound absorptions grade α_w

α_w : **0,20 (- - -) ***

*) It is recommended insistently to use this singular valuation with complete curve of sound absorption garde.

Test report no.:

411 899

Aachen

22.12.2011

SWA Schall- und Wärmemeßstelle Aachen GmbH

(Dipl.-Ing. A. Stebel)

Reverberation times

Measurement of sound absorption in a reverberation room

Tested material: **article: epoca profile mod350**

Test room: reverberation room, Hauptstraße 133, 52 477 Alsdorf

Test area: 12,0 m²

Test method: method of reverberation room

Date of test: 19.12.2011

Description of the test material:Total thickness: **5,0 mm**Mass / area: **2,50 kg/m²**

laid loose on the floor of the reverberation room

Dimension of the test area:

length: 3,84 m

width: 3,00 m

Reverberation times:

f / Hz	To / s	T1 / s
100	8,99	8,95
125	7,47	7,42
160	6,86	6,86
200	7,14	7,11
250	7,44	7,00
315	6,71	6,39
400	6,91	6,52
500	7,37	5,97
630	7,53	4,47
800	6,91	3,60
1000	6,79	4,28
1250	6,45	4,80
1600	5,91	4,76
2000	5,51	4,39
2500	4,34	3,70
3150	3,46	3,13
4000	2,71	2,50
5000	2,07	1,89

Number of loudspeaker positions: 2

Test sound: third-octave noise

Number of microphone positions: 2 x 6

Reception filter: third-octave

Test report no.:

SWA Schall- und Wärmemeßstelle Aachen GmbH

411 899

Aachen

22.12.2011

Annex TS – Impact Sound Insulation

1 Procedure

Sample designationepoca profile mod350

TFI reference number 11-11-0156

Testing period 16th December 2011

The product identification characteristics can be found on the first page of the test report, respectively in annex KM.

2 Test method

Impact sound transmission according to EN ISO 10140:2010 (all parts) (formerly EN ISO 140-8:1998)

The standard describes a method to measure the impact sound insulation of building products in a test stand.

3 Remarks

Additionally, the calculated value according to EN ISO 717-2:1997 is indicated.

The test was carried out by a subcontractor.

Impact sound insulation according ISO 10140 (all parts)

Enclosure: TS

Measurement of impact sound insulation by a floor covering
on a solid strings floor

Page 2 of 2

Product name epoca profile mod350
Construction: textile floor covering
Date of test: 2011-12-16

Classification: category I according to ISO 10140
installation: laid loose
setting time: - h
installed by: laboratory

Description of test material:

Total thickness: 5.0 mm
Mass / area: 2,50 kg/m²

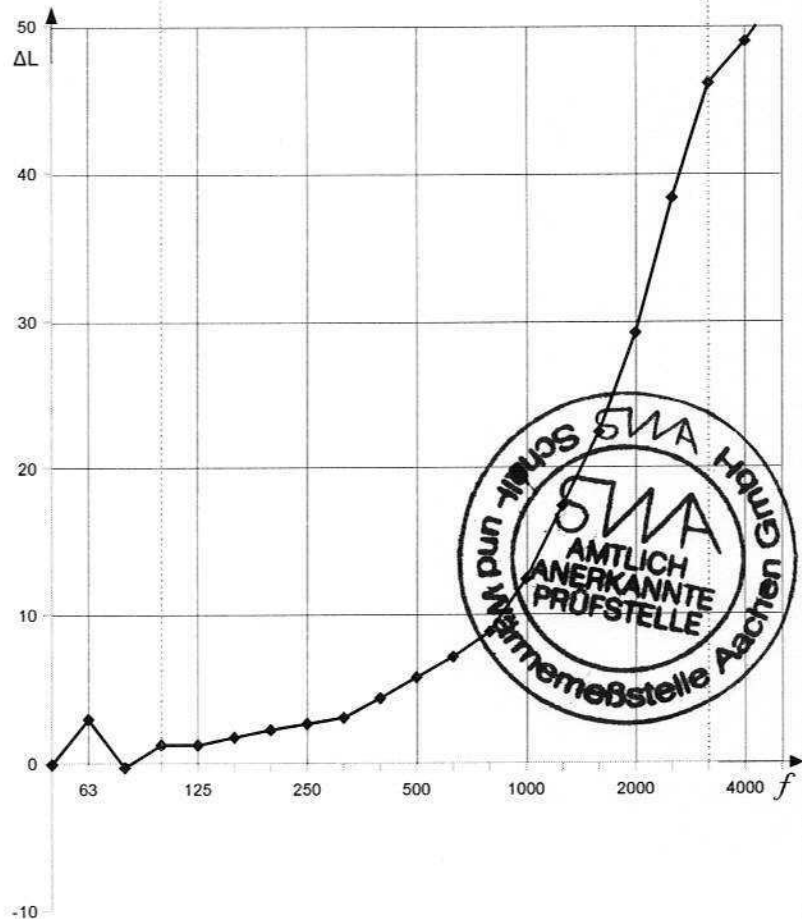
Specifies during the test (imprint or damage at the sample)

Test room: 02 and K2, Hauptstrasse 133, 52477 Alsdorf, Germany

Temperature in the sending room: 20.0 °C
Humidity in the sending room: 56.0 %
Volume of the receiving room: 58.9 m³

frequency range for the evaluation according to ISO 717-2

Frequency <i>f</i> Hz	<i>L</i> _{n,0} third-octave dB	ΔL third-octave dB
50		-0.1
63		2.9
80		-0.3
100	61.0	1.2
125	61.4	1.2
160	64.8	1.7
200	63.7	2.2
250	65.4	2.6
315	65.6	3.0
400	66.1	4.3
500	66.0	5.7
630	66.4	7.1
800	66.3	8.8
1 000	66.2	12.4
1 250	66.6	17.4
1 600	67.2	22.4
2 000	67.1	29.2
2 500	67.0	38.3
3 150	66.4	46.0
4 000		48.9
5 000		-



Legend:

ΔL impact sound protection, in dB
f Frequency in Hz

Calculation according to ISO 717-2

$\Delta I_w = 16$ dB

$C_{i,\Delta} = -10$ dB

$C_{i,r} = -1$ dB

$C_{i,r,50-2500} = 0$ dB

The results base on tests, which were effected with on artificial source of sound under labratory conditions. (standard method)

Report No.: 411 899

SWA Schall- und Wärmemesststelle Aachen GmbH

Aachen, 2011-12-22

(Dipl.-Ing. A. Siebel)